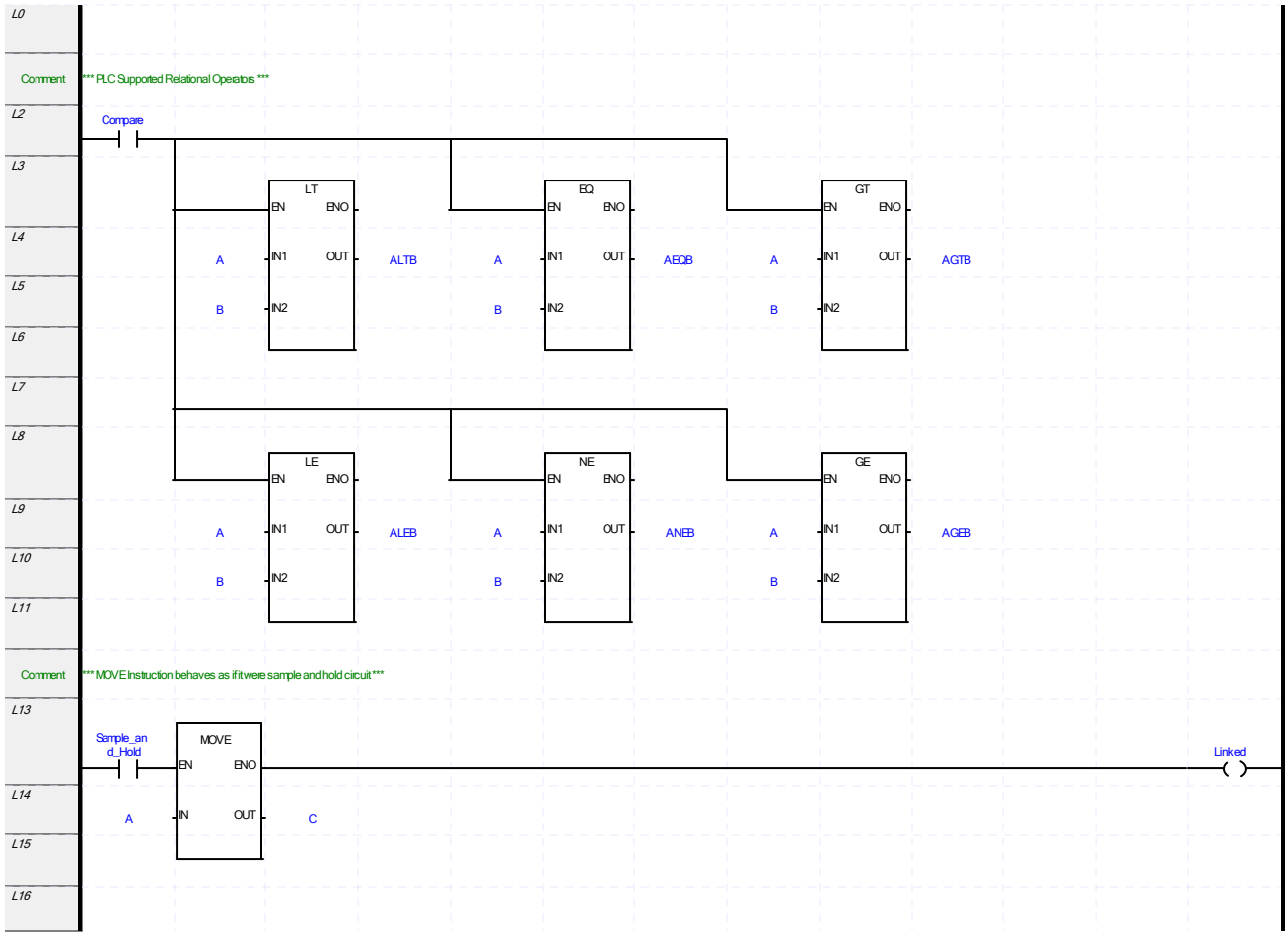
L0
Comment
*** PLC Supported Relational Operators ***
L2
Compare
L3
LT
EN
ENO
L4
A
IN1
OUT
ALTB
L5
B
IN2
L6
EQ
EN
ENO
A
IN1
OUT
AEQB
B
IN2
GT
EN
ENO
A
IN1
OUT
AGTB
B
IN2
L7
L8
LE
EN
ENO
A
IN1
OUT
ALEB
B
IN2
NE
EN
ENO
A
IN1
OUT
ANEB
B
IN2
GE
EN
ENO
A
IN1
OUT
AGEB
B
IN2
L9
L10
L11
Comment
*** MOVE Instruction behaves as if it were sample and hold circuit ***
L13
Sample_and_Hold
MOVE
EN
ENO
Linked
L14
A
IN
OUT
C
L15
L16